



PROPYLENE

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006 (REACH), as amended

Valid Issue: 10/04/2026 – version 10.1

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SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

- Trade name: PROPYLENE FOR POLYMERIZATION
PROPYLEN FCC
- Chemical name: Propylene
- Registration number REACH: 01-2119447103-50-0027
- UFI code: irrelevant for substances
- Index number: 601-011-00-9
- CAS number: 115-07-1
- EC number: 204-062-1

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Identified uses

Monomer for the production of polymers, polymer processing process, intermediate product for the production of chemical substances, propellant gas, fuel or fuel additive.

Specific intended uses are listed in subsection 7.3. and Section 16.

Industrial and professional use.

1.2.2. Non-recommended uses

There are no non-recommended uses stated in the registration. The product may not be used in any way other than that specified in point 1.2.1. or subsection 7.3.

1.3. Details of the supplier of the safety data sheet

manufacturer: ORLEN Unipetrol RPA s.r.o., Záluží 1, 436 70 Litvínov, Czech Republic

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Other contacts:

- Director of the Monomers and Chemicals Unit: ☎: +48 242 566 615; e-mail: Dorota.Smolarek@orlen.pl
- Key Account Manager: ☎: +48 691 991 378; e-mail: Marta.Rosul@orlen.pl
- Head of Customer Service Department: ☎: +420 476 162 006; e-mail: Lucie.Markova@orlenunipetrol.cz
- Person professionally qualified to compile a SDS: e-mail: reach.unirpa@orlenunipetrol.cz

1.4. Emergency telephone number

- ORLEN Unipetrol RPA s.r.o. ☎: +420 476 163 111 (NON STOP)
- Toxicological Information Center (TIS) ☎: +420 224 919 293 (NON STOP)
Na bojišti 1, 120 00 Prague 2, Czech Republic ☎: +420 224 915 402 (NON STOP)
e-mail: tis@vfn.cz
- Transport Information & Accident System (TRINS) ☎: +420 476 163 111 (NON STOP)

Note: Emergency telephone numbers for EU countries are listed in section 16.

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to CLP Regulation (EC) No. 1272/2008 CLP:

FLAMMABLE GAS, CATEGORY 1A


Flam. Gas 1A, H 220

GASES UNDER PRESSURE (LIQUEFIED GAS)

Press. gas (Liquefied gas), H 280

Note: The full text of the H-sentence and / or EUH-sentences is stated in Section 16.

2.2. Label elements

<i>Product identifiers</i>	<p align="center">PROPYLENE FOR POLYMERIZATION</p> <p align="center">PROPYLENE index number: 601-011-00-9</p>	
<i>Warning hazard symbol</i>		
<i>Signal word</i>	<p align="center">DANGER</p>	
<i>H-phrases (standard hazard phrases)</i>	H220 H280	Extremely flammable gas. Contains gas under pressure: may explode if heated..
<i>P-statements (precautionary statements)</i>	P210 P243 P377 P381 P410+P403	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take action to prevent static discharges. Leaking gas fire – do not extinguish, unless leak can be stopped safely. In case of leakage, eliminate all ignition sources. Protect from sunlight. Store in a well-ventilated place.
<i>Additional information</i>	None	
	<p align="center">ORLEN Unipetrol RPA s.r.o. Záluží 1, 436 70 Litvínov, Czech Republic ☎: +420 476 161 111, +420 476 163 111</p>	

2.3. Other hazards

The product is easily flammable liquefied gas. Liquefied product vaporizes quickly and may cause frostbites. Leaked gas spreads to long distances and creates easily inflammable explosive mixtures with air; after the product initiation it may cause fire or explosion even far from the leak source. Propylene displaces oxygen in the air and may cause suffocation.

Produkt does not meet the criteria for PBT (P-persistent, B-bioaccumulative, T-toxic) or vPvB (vP-very persistent, vB-very bioaccumulative) substances. Product assessments for PBT / vPvB criteria see Subsection 12.5. ("Results of PBT and vPvB assessment").

The substance is not included in the candidate list pursuant to Article 59 (Paragraph 1) of the REACH Directive (SVHC substances).

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Name of the substance:	PROPYLENE
Concentration [% hm.] :	min. 99.8
Index number (index):	601-011-00-9
CAS number:	115-07-1
EC number:	204-062-1

IMPURITIES**NAME:****IDENTIFIER :**

The product does not contain any impurities, stabilizing additives or other components, which would have an impact on its classification.

Note: The substance is not or not contain a nanoform.

Note: Specific concentration limits (SCL), M-factor (M-) and Acute toxicity estimate (ATE) were not determined for this substance (harmonized classification).

3.2. Mixtures

Not applicable, the product is a substance.

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

4.1.1. General instructions

When providing first aid, ensure your own safety.

Call the emergency medical services (☎ 120 EU) and follow their instructions until they arrive.

Provision of first aid must always focus on checking for consciousness, breathing, and blood circulation.

In case of loss of consciousness and breathing, check if the airway is clear (pull out the lower jaw slightly). If the airway is clear, immediately start CPR (chest compressions) and artificial respiration in a 30:2 ratio. It is also possible to perform only chest COMPRESSIONS without artificial respiration if you are not trained or if for reasons of personal safety you are unwilling to perform artificial respiration. If the subject is unconscious and breathing NORMALLY (REGULARLY), place them in the recovery position. When in doubt, if you are not sure if the person is breathing (for example, there is a long pause between breaths), act as if the person were not breathing.

If the person is unconscious or has spasms, do not administer anything by mouth, just place the person in the recovery position.

A patient's condition can improve very quickly, so never take your eyes off the patient and keep checking on consciousness and breathing.

4.1.2. When inhaled

If possible with respect to your own safety, move the victim to fresh air and make sure they do not get cold. Ensure specialized medical help.

4.1.3. Skin contact

In case of frostbite do not pull off adherent clothing and wash the place with water (not warm). Do not rub the affected area, only cover it with sterile bandage or clean piece of cloth. Ensure specialized medical help.

4.1.4. Contact with eyes

Immediately start washing eyes while wide open under flowing tepid water, continue for at least 15 minutes. If the patient has contact lenses, remove them before washing eyes. Protect unharmed eye. Ensure specialized medical help; in case of eye contact with liquefied gas immediately, as there may be serious eye damage when freezing.

4.1.5. When ingested

Consumption is not a probable way of exposure. Contact with liquefied gas may cause frostbites of lips and mouth. In such case wash your mouth with luke water and ensure specialized medical help immediately.

4.2. Most important symptoms and effects, both acute and delayed

Lack of oxygen may cause exhaustion, drowsiness, weariness, dizziness, nausea, vomiting, loss of coordination, problems with attention and reasoning, and general confusion. The victim may not even notice he is suffocating, and may fall unconscious and suffocate quickly without warning. In case of frostbite the affected areas appear pale, cold and insensitive, and may later change to red, swell, tingle, burn and hurt.

4.3. Indication of any immediate medical attention and special treatment needed

Immediate medical help is required in case of inhalation or eye contact with liquefied gas.

SECTION 5: FIREFIGHTING MEASURES**5.1. Extinguishing media**

Appropriate extinguishing media: low expansion foam, spray or water fog.

Inappropriate extinguishing media: direct water stream.

Extinguishing small fire: dry-powder or carbon dioxide (CO₂) extinguisher, dry sand or extinguishing foam.

5.2. Special hazards arising from the substance or mixture

Do not fight the fire until the source of its leak is removed. If this is not possible, let the fire burn out and only use water to cool the tanks near the fire. Otherwise there is a danger of a fast reaction or explosion. The gases may spread to significant distances and in contact with a source of ignition may cause back-up with subsequent explosion and / or fire. The gas is heavier than air; it amasses near the ground and in enclosed spaces and may cause explosion or suffocation. Tanks containing the product can explode due to heat. Burning may cause the creation of toxic fumes containing carbon monoxide and carbon dioxide.

5.3. Advice for firefighters

Minimize the penetration of extinguishing medium contaminated by the substance into the sewage, surface or underground waters or into the soil. There is a danger of explosion and subsequent fire in case of a leak into the sewage.

Use water spray to keep the containers cool in order to prevent an explosion caused by the heat.

Do not use foam and water at the same time because water dissolves the foam.

Protective equipment for fire fighters: full protective gear and self-contained close-circuit breathing apparatus (SCBA).

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Enclose the place and prevent the access to the area in danger. Remain on the windward side. There is a danger of fire in case of accidental release of this substance, therefore remove all possible ignition sources, do not smoke and do not manipulate with open fire. If possible, ensure a sufficient ventilation of enclosed spaces. Prevent contact with the substance and its vapors. Use proper personal protective equipment (as indicated in Subsection 8.2) when removing the effects of the emergency event/accident. Evacuate people from the whole area in danger for large accidents. There is a danger of suffocation and in case of initiation also of explosion in areas below ground and in enclosed areas (including sewage).

6.2. Environmental precautions

Prevent further leaking and enclose the leaking place. In the case of leak of liquefied gas, prevent its escape into the sewage system or into surface and underground water by closing sewage entrances.

6.3. Methods and material for containment and cleaning up

Leak of liquefied gas will cause quick evaporation with no efficient way of stopping it. Use a water shower to reduce the amount of gases in the air. Increase the intensity of air ventilation at the site of the leak, especially if it occurred in an enclosed area, and monitor the concentration of gases in the air.

6.4. Reference to other

For recommended personal protective aids – see Subsection 8.2. (“Exposure controls”).

For recommended manner of removing waste – see Section 13 (“Disposal considerations”).

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Adhere to all fire safety precautions (no smoking, no open fire, removal of all possible combustion sources) and stay in well-ventilated areas when manipulating with the substance and with empty tanks (may contain residue). Do not perform activities such as welding, cutting, grinding etc. near casings (even empty ones). Prevent bolts of static electricity. Only use in technological plants which are made of suitable construction materials, can withstand the appropriate pressure and are equipped with a protective mechanism which would prevent back-flow. Ensure that the whole gas system was inspected for possible leaks before use. Use recommended personal protective measures and follow all instructions to prevent possible contact of the substance with skin, eyes and possible inhalation. When entering enclosed or non-ventilated areas always use airway protective measures.

General sanitary precautions: Please keep the rules of personal hygiene. Take off contaminated pieces of clothing. Do not eat, drink or smoke during work! Wash your hands and exposed parts of body thoroughly with soap and water after work and before meal and possibly treat with suitable reparation lotion. Do not wear contaminated clothing, shoes or protective equipment in the catering area.

7.2. Conditions for safe storage, including any incompatibilities

Storage must adhere to the fire safety requirements on buildings and electric equipment must adhere to valid regulations. Store in cool, well-ventilated places with efficient suction from all heat and combustion sources. Protect from direct sunlight. Storage containers must be closed, properly labeled and grounded. Recommended material for liquid phase storage: cold steel. Do not store near incompatible materials, such as oxidizers.

7.3. Specific end use(s)

The substance is intended for specific use as a monomer, polymer processing process. Further as intermediate product for the production of chemical substances, propellant gas, fuel or fuel additive. All conditions for safe use are described directly in the relevant sections of the safety data sheet itself.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

8.1.1. Occupational exposure limit values

The following Permissible Exposure Limits (PELs) and Maximum Allowable Concentrations (NPK-P) of Chemicals in the Atmosphere of Workplaces within the Czech Republic are set by the Government Regulation No. 361/2007 Coll., determining conditions of occupational health protection, as amended:

Name	CAS number	PEL [mg.m ⁻³]	NPK-P [mg.m ⁻³]	Note
Propylene	115-07-1	Limit values for the substance have not been determine		
<i>Decomposition products:</i>	<i>NAME / CAS NUMBER:</i>	<i>PEL [mg.m⁻³]</i>	<i>NPK-P [mg.m⁻³]</i>	
	<i>Carbon monoxide / 630-08-0</i>	23	117	
	<i>Carbon dioxide / 124-38-9</i>	9 000	45 000	

Note 1: An explanation of the meaning of the PEL and NPK-P abbreviations is in section 16.

Note 2: Occupational exposure limit values for EU countries are listed in section 16.

8.1.2. DNEL/DMEL values

The DNEL / DMEL was not established because no risk to human health was identified.

8.1.3. PNEC values

PNECs were not established because no risk was identified for any of the environmental compartments. Substance is a gas and is extremely unlikely to reside in the aquatic or terrestrial compartment. Deriving a PNEC for a gas is unreasonable and technically of little use for risk assessment as the substance will not be present in the aquatic or terrestrial environment.

8.1.4. Recommended monitoring of the concentration in the workplace

Gas chromatography (GC) with a flame ionizing detector (FID) or a mass spectrometer (MS) in accordance with technical norms ČSN EN 689 and ČSN EN 482.

8.2. Exposure control

8.2.1. Technical protective measures for limiting the exposure of people and the environment

Exposure control of unwanted exposure of humans and the environment must be ensured by strictly keeping the substance under control by using process and control technologies, which reduce emissions and subsequent exposure with the goal of preventing the substance from entering the air and water systems as well as the soil, and of preventing possible human exposure. The areas where the substance is stored and manipulated must be equipped with impermeable floors and retaining tanks in case of emergency leaks. It is necessary to ensure global as well as local ventilation and efficient suction.

8.2.2. Individual protective measures

If an accident or extraordinary event causes increased exposure, employees must have access to personal protective measures (PPM) for the protection of airways, eyes, hands and skin, depending on the nature of the performed activities. Suitable protection for airways must also be available where it is not technically possible to ensure the adherence of exposition limits identified for the work environment or ensure that exposure via airways will not affect the health of people.

During non-stop use of these measures during permanent work, it is necessary to include safety breaks if the nature of the PPM requires them. All PPM need to be kept in usable condition and damaged or contaminated ones need to be immediately replaced.

RECOMMENDED PERSONAL PROTECTIVE EQUIPMENT (PPE):

(the specific type of protective equipment must be chosen according to the type of activity being carried out and the quantity and concentration of the dangerous substance / mixture at the workplace)

- *Respiratory protection:* Use the insulation breathing apparatus use in case of insufficient ventilation and / or local exhaustion and product leakage;
- *Eye/face protection:* Protective chemical goggles compliant with EN 166 or protective face shield;
- *Hand protection:* Protective gloves against cold and possible frostbite; the follow materials protect from the chemical effects of the substance:

	<i>Glove material</i>	<i>Material thickness</i>	<i>Penetration time</i>
Regular work activities (staining risk)	nitrile	0.4 mm	60 minutes
Leak / accident liquidation	Viton	0.7 mm	480 minutes

- *Protection of other body parts:* Antistatic, inflammable protective clothes, antistatic shoes;
- *Thermal risk:* Not relevant for the given manner of the use.

8.2.3. Environmental exposure controls

Avoid product leakage to the environment with all available means. See section 6.2.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

The information is taken from the registration dossier of substance (CSR) unless otherwise stated.

CHARACTERISTIC	UNIT	VALUE	SOURCE	NOTE
Physical state		Gas		at 20°C; 101,3 kPa
Colour		Colorless		
Odour		Odorless or weak aromatic		
Odour threshold	[mg.m ⁻³]	40 až 100	HSDB	CSR does not specify
Melting point/freezing point	[°C]	-185		at 101,3 kPa
Boiling point or Initial boiling point / boiling range	[°C]	-48		at 101,3 kPa

CHARACTERISTIC	UNIT	VALUE	SOURCE	NOTE
Flammability (solid, gas, liquid)		Extremely flammable		
Upper flammability / explosive limits	[% obj]	11		
Lower flammability / explosive limits	[% obj]	2		
Flash point	[°C]	Irrelevant		CSR - DW
Auto-ignition temperature	[°C]	455		at 101,3 kPa
Decomposition temperature	[°C]	Does not decompose at normal usage temperatures		CSR does not specify
pH value		Irrelevant		CSR does not specify
Kinematic viscosity	[mm ² /s]	Irrelevant		CSR does not specify
Solubility in water	[mg.l ⁻¹]	200		at 25°C
Partition coefficient: n-octanol/water	[log Kow]	1.77		at 20°C
Vapour pressure	[mm Hg]	8 690	HSDB	CSR - DW/nf at 25°C (HSDB)
Relative density	Water=1	Irrelevant		CSR does not specify
Vapour density	Air=1	1.4	HSDB	CSR does not specify
Particle characteristics		Irrelevant		Not applicable - this is a gas.

9.2. Other information

9.2.1. Information with regard to physical hazard classes

CHARACTERISTIC	UNIT	VALUE	SOURCE	NOTE
Explosive properties		Substance is not explosive. Forms explosive mixtures with air.		CSR - DW
Oxidising properties		None		CSR - DW

9.2.2. Other safety characteristics

CHARACTERISTIC	UNIT	VALUE	SOURCE	NOTE
Evaporation rate		Irrelevant		CSR - DW
Dynamic viscosity	[μP]	83.4	HSDB	CSR - DW/nf at 16.7°C (HSDB)
Henry's constant (volatility)	Pa.m ³ /mol	15 500	CSR	at 25°C; The volatilisation from water is expected to occur at a rapid rate.

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

No risk assuming adherence to the conditions for manipulation and storage listed in Section 7.

10.2. Chemical stability

The product is chemically stable assuming storage and manipulation under the conditions listed in Section 7.

10.3. Possibility of hazardous reactions

Polymerization can occur at higher temperatures. Dangerous reactions occur after contact with oxidizers.

10.4. Conditions to avoid

Ignition sources (including static energy), high temperature, sunshine.

10.5. Incompatible materials

Oxidizers, water, nitrogen oxides (NO, NO₂ etc.).

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide might be produced during heat decomposition at high temperatures.

SECTION 11: TOXIKOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

11.1.1. Toxicological effects of the substance / mixture

HAZARD CLASS	DATA FROM REGISTRATION DOCUMENTATION		EVALUATION
	DESCRIPTION	RESULT	
Acute toxicity	1/ Oral and Dermal: 2/ Inhalation:	1/ Not feasible - gas at room temperature (Dw/nf) 2/ no adverse effect observed -below concentrations of about 40% (688,000 mg/m3), when anaesthesia occurs. As the lower flammability limit for propene is 2% (34,400 mg/m3), the explosive range of airborne concentrations for propene is reached long before acute toxicity may be manifested.	Does not meet the classification criteria
Skin corrosion/irritation		Not feasible (Dw/nf)	Does not meet the classification criteria
Serious eye damage/irritation		no adverse effect observed (not irritating)	Does not meet the classification criteria
Sensitisation		Not feasible (Dw/nf)	Does not meet the classification criteria
Germ cell mutagenicity	1/ OECD 471, 476 (in vitro): 2/ in vivo:	1/ No effects 2/ No effects (NOAEC=10 000ppm)	Does not meet the classification criteria
Carcinogenicity	1/ Oral and Dermal: 2/ Inhalation: (OECD 453):	1/ Not feasible (Dw/nf) 2/ No effects were noted (NOAEC=10 000ppm)	Does not meet the classification criteria
Reproductive toxicity	1/ OECD 416 fertility tests 2/ Prenatal developmental toxicity	1/ No effects 2/ No effects (NOAEC=10 000ppm)	Does not meet the classification criteria
STOT-single exposure	1/ Oral and Dermal: 2/ Inhalation OECD 413 (10 000 ppm, 14 weeks):	1/ Not feasible (Dw/nf) 2/ No effects	Does not meet the classification criteria
STOT-repeated exposure	1/ Oral and Dermal: 2/ Inhalation: (OECD 413):	1/ Not feasible (Dw/nf) 2/ No effects (NOAEC= 10 000 ppm, 14 weeks)	Does not meet the classification criteria
Aspiration hazard		If swallowed and when entering into the respiratory system, does not cause lung damage or cause death	Does not meet the classification criteria

11.1.2. Information on likely routes of exposure

Inhalation is the most significant type of exposure.

11.1.3. Delayed and immediate effects as well as chronic effects from short and long-term exposure

The product displaces oxygen. Lack of oxygen may cause exhaustion, drowsiness, weariness, dizziness, nausea, vomiting, loss of coordination, problems with attention and reasoning, and general confusion. The victim may not even notice he is suffocating, and may fall unconscious and suffocate quickly without warning. Frostbites may develop from contact with cooled liquefied gas. Frostbitten areas appear pale, cold and insensitive, and may later change to red, swell, tingle, burn and hurt.

11.1.4. Interactive effects

There are no interactions for identified use.

11.1.5. Toxicokinetics

After inhalation exposure 7% of the product is metabolized, the rest of the product is exhaled in an unmodified form.

11.2. Information on other hazards

The substance is not included in the candidate list pursuant to Article 59 (Paragraph 1) of the REACH Directive (due to the characteristics that can compromise endocrine activities or due to any other reason).

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Propene is a gas at standard temperature and pressure and is expected to partition primarily to air, therefore aquatic toxicity tests may not be relevant. Measured data are not available for propene for this endpoint. Due to the practical difficulties associated with the ecotoxicity testing of gases (i.e. maintaining exposure concentrations) the use of QSAR toxicity estimates is an appropriate alternative. Two QSAR models have been used to estimate the aquatic toxicity of propene, the Target Lipid Model and ECOSAR. The lowest values calculated by these two models have been used as the key value for assessment as below.

Freshwater / Water environment	Fish	LC ₅₀ (96 h) = 43,3 mg/l	(Q)SAR
		ChV (30 d) = 6,35 mg/l	(Q)SAR
	Invertebrates (<i>Daphnia</i>)	EC ₅₀ (48 h) = 37,06 mg/l	(Q)SAR
		ChV (16 d) = 3,33 mg/l	(Q)SAR
Algae	ErC ₅₀ (96 h) = 24,42 mg/l	(Q)SAR	
	NOEC (96 h) = 5,99 mg/l	(Q)SAR	
Terrestrial environment	Soil macroorganisms (earthworms)	EC ₅₀ /LC ₅₀ (28d) = 39,55 mg/kg soil dw	(Q)SAR
		EC ₁₀ /LC ₁₀ (56d) = 7,58 mg/kg soil dw	(Q)SAR
	Plants (<i>Brassica rapa</i>)	EC ₅₀ /LC ₅₀ (14d) = 65,2 mg/kg soil dw	(Q)SAR
		EC ₁₀ /LC ₁₀ (21d) = 12,6 mg/kg soil dw	(Q)SAR
Air		product does not contribute to ozone generation, global warming or acidification	
Microbiological activity (STP)	Activated sludge	the test is not necessary since microbial toxicity is not probably (the product is a gas and will segment to the air at normal temperature and pressure) The estimated 72-hr EL50 value for activated sludge is 661.11 mg/L (QSAR).	

Note: An explanation of the meaning of the LC₅₀, EC₅₀, ErC₅₀, NOEC, NOAEC abbreviations is in section 16.

12.2. Persistence and degradability

Biological degradability: due to the fact that ethylene forms a gas under normal temperature and pressure, standard biodegradability tests are technically difficult to perform and the results might not be relevant. The (Q)SAR method has lead to the

conclusion that ethylene is well bio-degradable. The results indicate that propene is expected to biodegrade rapidly, with an estimated half-life of 2.36 days (BioHCwin).

Abiotic degradability:

- hydrolysis as a function of pH: the product is unaffected by hydrolysis (due to the lack of hydrolyzable functional groups)
- photolysis: the product is unaffected by photolysis
- atmospheric oxidation: easy decomposition is assumed via indirect photolysis in the air

12.3. Bioaccumulative potential

With regards to the fact that the value of the distribution coefficient n-octanol/water (log Kow) is lower than 3, no bioaccumulation of the product is expected.

It is expected to have a low potential for bioaccumulation and adsorption to soil and sediment based on its experimental log Kow of 1.77.

The bioaccumulation criterion: BCF (fish): 6,84 L/kg (whole body w.w.) / QSAR

12.4. Mobility in soil

With regards to low value of the distribution coefficient n-octane/water (low Kow \leq 4,5) no sorption of the product into sediment or soil is expected.

Propene is expected to partition to the air from water, with a Henry's Law Constant of 15500 Pa.m³/mol. If released into surface waters, volatilisation will therefore ensure rapid removal of propene into the atmospheric compartment. This partitioning reduces the potential for exposure to aquatic compartments and based on a Log Kow of 1.77, propene is not expected to partition to soil or sediment.

Adsorption: Propene is very mobile (vM) based on an estimated Log Koc 1.536 (EPISUITE v4.11).

12.5. Results of PBT and vPvB assessment

The product does not fulfill the criteria of persistence, bioaccumulation and toxicity, or the criteria of high persistence and high bioaccumulation in accordance with Annex XIII of EC Regulation No 1907/2006 REACH, and so is not identified as a PBT substance (Persistent, Bioaccumulative, Toxic) or a vPvB (very Persistent, very Bioaccumulative) substance.

Propene is not expected to persist in the environment. It is easily biodegradable, have a low potential for adsorption to organic matter, a low potential for bioaccumulation, and is rapidly degraded in the atmosphere by photooxidation reactions. Supporting QSAR predictions indicate that it will degrade quickly in the environment. Therefore, in the PBT assessment, propene is considered to be not P/vP and not B/vB.

Not toxic. All available information indicates low concern for toxicity to the environment and health.

12.6. Endocrine disrupting properties

The substance is not included in the candidate list pursuant to Article 59 (Paragraph 1) of the REACH Directive due to the characteristics that can compromise endocrine activities.

12.7. Other adverse effects

Pursuant to Appendix 1 of the Water Act No. 254/2001 Coll., the product is not considered a hazardous and harmful substance.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

In the event that it is necessary to dispose of the rest of the product (eg unused or leaked product), the applicable European Union legislation as well as applicable national and local regulations must be observed. Dispose of waste at a waste disposal facility.

Recommended waste classification pursuant to COMMISSION DECISION of 18 December 2014, amending Decision 2000/532/EC on the list of waste pursuant to Directive 2008/98/EC of the European Parliament and of the Council:

13.1.1. Catalogue number

Gases, which are not delivered in pressurized bottles, cannot be put in waste and assigned a number in accordance with the catalogue.

13.1.2. Recommended waste removal method

Burn the unusable remainder of the product with a suitable burner equipped with protection against flame blow-back.

13.1.3. Recommended methods of contaminated containers disposal

Not relevant. The product is not packed, it is transported via piping and tank cars.

13.1.4. Measures for limiting exposure when handling waste

Never release the rest of the product to be disposed into an environment where an explosive mixture with air could form. Do not flush leaked cooled liquefied product during an emergency event or accident into sewage. Proceed in accordance with instructions provided in Section 6 („Accidental release measures“) and in Subsection 8.2. („Limiting exposure“) and adhere to all valid legal regulations for the protection of people, air and water.

WARNING: The stated information is of a recommendation character. It is related to the delivered, still unused material. Pursuant to the Waste Act all responsibilities for managing the waste, including its assignment based on its type and category, are responsibilities of the waste originator.

SECTION 14: TRANSPORT INFORMATION

The listed information applies to road transport (ADR) and rail (RID) transport of dangerous goods:

14.1. UN number or ID number	1077
14.2. UN proper shipping name	PROPENE
14.3. Transport hazard class(es)	2
14.4. Packing group	not listed
14.5. Environmental hazards	the product is not harmful to the environment
14.6. Special precautions for user	none
14.7. Maritime transport in bulk according to IMO instruments:	the product is not designated for bulk transport pursuant to the International Maritime Organization (IMO) documents
14.8. Other information	
Hazard identification number:	23
Classification code:	2F
Labels:	2.1 + (13)*



Note: *Safety sign for displacement „move with care“ (only valid for RID)

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. European Union

Regulation of the European Parliament and Council (EC) No. 1907/2006 (REACH), as amended
REGISTRATION (TITLE II OF THE REACH REGULATION)

the product was fully registered as a substance

AUTORISATION (TITLE VII OF THE REACH REGULATION)

the product is not listed in the list of substances in Annex XIV of EC Regulation No 1907/2006 REACH, and so no licensing obligation applies

RESTRICTION (TITLE VIII OF THE REACH REGULATION)

the product shall not be used in aerosol dispensers for amusement and decorative purposes intended for sale to the public(annex XVII, point 40)

Regulation of the European Parliament and Council (EC) No. 1272/2008 (CLP), as amended

the product has been classified in compliance with the stated regulation, packaging and labeling obligations of dangerous chemicals only apply to the product if it is marketed in packaging subject to its labelling according to CLP regulation



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Regulation of the European Parliament and Council (EC) No. 649/2012 on the export and import of dangerous chemicals, as amended

the product is not subject to special import or export restrictions

Commission decision 2014/955/EU of 18 December 2014, amending Decision 2000/532/EC on the list of waste pursuant to Directive 2008/98/EC of the European Parliament and of the Council

EP and Council Regulation (EC) No. 2019/1148 (explosives precursors), as amended

Annex I - EXPLOSIVES PRECURSORS SUBJECT TO RESTRICTIONS - *Substance not contained.*

Annex II - EXPLOSIVE PRECURSORS SUBJECT TO NOTIFICATION - *Substance not contained.*

The Seveso III Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances – product listed

15.1.2. Czech Republic

Act No. 350/2011 Coll. on Chemical Substances and Chemical Mixtures, as amended

the product is not subject to the obligation of notification to the PCN (Poison centres notification)

Act No. 258/2000 Coll. on the Protection of Public Health, as amended

Act No. 254/2001 Coll., on Water, as amended

Act No. 201/2012 Coll., on Air Protection, as amended

Act No. 541/2020 Coll., on Waste, as amended

Regulation No. 8/2021 Coll., on the Waste Catalogue and on Assessing Waste Characteristics, as amended

Governmental decree no. 361/2007 Coll., laying down occupational health and safety conditions

product has no exposure limit; the product is not subject to the obligation to establish a controlled zone

Act no. 224/2015 Coll., on prevention of serious accidents caused by selected dangerous chemical substances or mixtures

15.2. Chemical safety assessment

Chemical safety assessment was performed when the substance was registered. The substance fulfils the criteria for classification as dangerous in accordance with EC Regulation No 1272/2008 CLP for physicochemical properties but does not meet the criteria for classification as a dangerous for human health and the environment, is not carcinogenic, mutagenic or toxic for reproduction (CMR), and is not identified as a PBT or vPvB substance.

Information on the safe handling of the substance is incorporated into the body of the safety data sheet (section 1-16) or listed in Article 9.0.4. attachments – Exposure scenarios.

An exposure assessment and a subsequent risk characterization step were performed. Exposure scenarios according to Article 31 of the European Parliament and Council Regulation (EC) No. 1907/2006 (REACH) are attached to the safety data sheet.

SECTION 16: OTHER INFORMATION

Changes adopted as a part of the revision process

- 30/11/2021: Revision (9): – Overall modification of the document in relation to the update of Appendix II of Directive (EC) No. 1907/2006 REACH, by Directive of the Council (EC) No. 2020/878;
Data modification in Sections 13 and 15 - update of the legal regulations;
Data modification in Section 1 – change of the company name;
- 06/09/2024: Revision (10): Overall modification of the document in connection with the update of the Safety Report (CSR) and replacement of the annex – Exposure scenarios;
- 10/04/2026: Revision (10.1): The modification of the document in connection with the update of the Safety Report (CSR) – section: 4.1., 12.3.-.12.5.; the replacement of the annex – Exposure scenarios;

Acronyms and abbreviations used in the text

ADR

Agreement concerning the International Carriage of Dangerous Goods by Road



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CAS	Registration number assigned to the substance by the Chemical Abstracts Service of the American Chemical Society
CLP	EU Directive No. 1272/2008 on Classification, Labeling and Packaging of chemical substances and mixtures, which is implemented into the European legislature by the means of GHS (United Nations' Globally harmonized System) for classifying and labeling chemical substances
CMR	Carcinogenic, mutagenic or toxic for reproduction
ČSN EN (ISO)	European standard incorporated into the Czech technical standards
CSR	Chemical Safety Report
DMEL	Derived minimal effect level - an exposure level that corresponds to a low and possibly theoretical risk, which should be considered as an acceptable risk (for thresholdless effects, i.e. there is no exposure level without effect))
DNEL	Derived no-effect level - level of exposure derived from toxicological data that does not produce any adverse effects on human health
DW	Data waiving
EC ₅₀	Effective concentration EC ₅₀ is the concentration of substance that causes immobilization of 50% of individuals
ErC ₅₀	Effective concentration EC ₅₀ is the concentration of substance that causes 50 % decrease of Algea growth
ECHA	European Chemicals Agency
ES	Official number of the chemical substance in the European Union: EINECS from the European Inventory of Existing Commercial Substances, or ELINCS from the European List of Notified Chemical Substances, or NLP from the No Longer Polymer list
HSDB	Hazardous Substances Data Bank
IATA	International Air Transport Association
IBC	Intermediate Bulk Container
IC ₅₀	Inhibition concentration IC ₅₀ that causes inhibition of 50% of individuals
ICAO	International Civil Aviation Organization
ICE	"Intervention in Chemical Transport Emergencies" system providing both professional and practical assistance in dealing with emergency situations related to the transport and storage of hazardous chemicals
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organisation
ISO	International Organization for Standardization
LC ₅₀ /LD ₅₀	Lethal concentration/level is the concentration/level of substance that causes mortality of 50 % individuals
LOEC/LOEL	Lowest Observed Effect Concentration/Level
log Kow	Logarithm of distribution coefficient n-octanol/water
nf	Not feasible
NOAEC/NOAEL	No Observed Adverse Effect Concentration/No Observed Adverse Effect Level
NOEC/NOEL	No Observed Effect Concentration/No Observed Effect Level
NPK-P	The highest permitted concentration of the chemical substance in the air (the concentration of the substance that a worker may be exposed to for a maximum of 15 minutes but which must never be exceeded)
OECD	Organization for Economic Co-operation and Development
OOP	Recommended personal protective aids
OSN	United Nations
(Q)SAR	Quantitative Structure-Activity Relationship
PBT, vPvB	Persistent, bioaccumulative and toxic; high persistent and high bioaccumulative
PCN	Poison Centres Notification – international system for the notification of dangerous mixtures
PEL	Permitted exposure limit of the chemical substance in the air (the exposure value that an employee may be exposed to during the entire working shift (8 hours), without endangering his health during lifetime occupational exposure)
PMT, vPvM	Persistent, mobile and toxic, very persistent and very mobile
PNEC	Predicted No Effect Concentration
REACH	EU Directive No. 1907/2006 on Registration, Evaluation and Authorization of Chemicals
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail



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SDS	Safety Data Sheet
STOT	Specific Target Organ Toxicity
STP	Sewage treatment plant
su	Scientifically Unjustified
TRINS	Transport Information and Accident System of the Czech Republic, providing professional and practical assistance in dealing with emergency situations related to transport and storage of hazardous chemical substances, included in ICE
UACRON	Chemical database (The University of Akron).
UFI code	Unique identifier of the composition of the product containing the dangerous mixture (s).
UN	The four-digit identification number of the substance or object identifying hazardous material in international transport
UVCB	Substances of Unknown or Variable composition, Complex reaction products or Biological materials

Data sources used for preparing the material safety sheet

Annexes I, IV, VI and VII to Regulation (EC) No. 1272/2008 CLP, as amended;
Principles for providing first aid upon being exposed to chemical substances;
Substance registration documentation pursuant to Regulation (EC) No. 1907/2006 REACH;
Decision of ECHA No SUB-D-2114120357-57-01/F on registration in accordance with EC Regulation No 1907/2006 REACH;
Research data sources (Hazardous Substances Data Bank HSDB, University of Akron Chemical UAKRON, Gestic sanitary limits);

Full text of H-/ EUH-sentences and abbreviations of hazard classes stated in Section 2 and/or 3

H 220 Extremely flammable gas.
H 280 Contains gas under pressure; may explode if heated.
Flam. Gas. Flammable gas
Press Gas Gases under pressure

Identified uses (Exposure scenarios)

ES1 (M) Manufacture (ERC 1)
ES2 (F) Formulation & (re)packing of substances and mixtures (ERC 2)
ES3 (IS) Use as an intermediate (ERC 6a)
ES4 (IS) Use as a fuel (ERC 7)
ES5 (IS) Use in functional fluids (ERC 7)
ES8 (IS) Use in polymer processing (ERC 4)
ES9 (IS) Use in polymer production (ERC 6c)
ES10 (PW) Use in fuel (ERC9b)
ES11 (PW) Use in functional fluids (ERC 9b)

Training instructions

Persons handling the product must be advised of the risks involved in handling the product and the health and environmental protection requirements (see applicable provisions of the Labor Code).

Access to information

Pursuant to Article 35 of Directive (EC) No. 1907/2006 REACH, every employer is obliged to allow access to the information stated on the given material safety sheet to all workers who use this product or are exposed to its impacts while working, and also to representatives of these workers.

Occupational exposure limit values for EU countries (see point 8.1.1.)

data for propylene (number CAS 115-07-1)

	8-hour limit [mg.m ⁻³]	Short-term limit [mg.m ⁻³]
European Union (Regulation No. 2000/39/EC)	not specified	not specified



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	8-hour limit [mg.m ⁻³]	Short-term limit [mg.m ⁻³]
Germany	not specified	not specified
Slovakia	not specified	not specified
France	not specified	not specified
Belgium	875	not specified
Denmark	172	344
Latvia	100	not specified
Poland	2000	8600
Sweden	900	not specified

8-hour limit: Measured or calculated in relation to the 8-hour reference period as a timely weighted average

Short-term limit: Exposure limit value, which shall not be exceeded and which corresponds to a 15-minute period

Emergency telephone number for EU countries (see subsection 1.4.)

National Centers	TELEFONE	LANGUAGE	Institution / website / email
Germany	+49/112, +49/116117	German	
Germany - Berlin	+49/3019240	German	https://giftnotruf.charite.de
Germany - Bonn	+49/22819240	German	http://www.gizbonn.de/index.php?id=272
Germany - Erfurt	+49/361730730	German	https://www.ggiz-erfurt.de/home.html
Germany - Freiburg	+49/076119240	German	https://www.uniklinik-freiburg.de/giftberatung.html
Germany - Göttingen	+49/55119240	German	https://www.giz-nord.de/cms/index.php
Germany – Homburg/Saar	+49/684119240	German	http://www.uniklinikum-saarland.de/de/einrichtungen/kliniken_institute/kinder_und_jugendmedizin/informations_und_behandlungszentrum_fuer_vergiftungen_des_saarlandes
Germany – Mainz	+49/613119240	German	http://www.giftinfo.uni-mainz.de/index.php?id=24807
Germany - München	+49/8919240	German	http://www.toxinfo.med.tum.de
Netherlands	+31/302748888	Dutch	http://www.productnotification.nl/
Poland - Kraków	+48/124119999	Polish	http://www.oit.cm.uj.edu.pl
Poland – Gdansk	+48/586820404	Polish	http://www.pctox.pl/news.php
Poland – Poznań	+48/618476946	Polish	http://www.raszeja.poznan.pl/oddzialy/oddzialtoksykologiczny
Poland - Warszawa	+48/607218174	Polish	okzit@burdpi.pol.pl
Austria	+43/14064343	German	Austrian Poison Information Centre (Vergiftungsinformationszentrale-VIZ)
Slovakia	+421/254652307	Slovak	http://www.ntic.sk

Statement: The material safety sheet has been prepared in compliance with Directive (EC) No. 1907/2006 REACH. It includes data that are necessary for securing occupational health and safety and the protection of the environment. These data have been provided in good faith, correspond to the current state of knowledge and experience and are in accordance with our valid legal regulations. The data provided does not replace the quality specification and can not be considered as a guarantee of the suitability and usability of this product for a specific application. It is the responsibility of the product user to assess the accuracy of the information in a particular application where the product's properties can influence different factors. The consumer is responsible for compliance with the appropriate, regionally valid legal regulations.

ANNEX OF MATERIAL SAFETY DATA SHEET

EXPOSURE SCENARIOS ACCORDING TO ARTICLE 31 OF REGULATION (EC) NO 1907/2006 (REACH) OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL

The Annex contains exposure scenarios contained in **Chapter 9** of the chemical safety report dated 16.4.2025 (**numbering from CSR is maintained here below**) for identified uses of the substance generated by Chesar v3.8.

Exposure scenario	Title	Page
ES1 (M)	Manufacture (ERC 1)	19
ES2 (F)	Formulation & (re)packing of substances and mixtures (ERC 2)	19
ES3 (IS)	Use as an intermediate (ERC 6a)	20
ES4 (IS)	Use as a fuel (ERC 7)	21
ES5 (IS)	Use in functional fluids (ERC 7)	21
ES8 (IS)	Use in polymer processing (ERC 4)	22
ES9 (IS)	Use in polymer production (ERC 6c)	22
ES10 (PW)	Use in fuel (ERC9b)	23
ES11 (PW)	Use in functional fluids (ERC 9b)	24

M Manufacture; F Formulation; IS Industrial use – worker; PW Widespread use by professional workers

data for propylene (number CAS 115-07-1)

9.0.3. Introduction to the assessment for the environment

9.0.3.1. Tonnage

Assessed tonnage: 3.13E7 tonnes/year based on:

- 3.03E7 tonnes/year manufactured
- 1.15E6 tonnes/year imported
- 4.55E4 tonnes/year directly exported
- 7.93E4 tonnes/year used as intermediate under strictly controlled conditions

The following table provides the tonnage per use and the local tonnages used in the assessment for each environmental contributing activity. The local tonnage corresponds to a tonnage at the site for uses taking place at industrial sites and to a tonnage assumed for a town of 10 000 inhabitants for widespread uses.

Table 9.1. Tonnage for assessment

ES#	Exposure scenario (ES) name and related environmental contributing scenarios	Tonnage per use (t/year)	Daily local tonnage (t/day)	Annual local tonnage (t/year)
ES1 (M)	Manufacture of substance	3.03E7		
	- Manufacture of the substance (ERC 1)		2E3	6E5
ES2 (F)	Formulation & (re)packing of substances and mixtures	2.07E6		
	- Formulation into mixture (ERC 2)		100	3E4
ES3 (IS)	Use as an intermediate	4.11E6		

ES#	Exposure scenario (ES) name and related environmental contributing scenarios	Tonnage per use (t/year)	Daily local tonnage (t/day)	Annual local tonnage (t/year)
	- Use as an intermediate (ERC 6a)		50	1.5E4
ES4 (IS)	Use in fuel	1.79E5		
	- Use of functional fluid at industrial site (ERC 7)		5E3	1.79E5
ES5 (IS)	Use in functional fluids	8.01E4		
	- Use of functional fluid at industrial site (ERC 7)		0.5	10
ES8 (IS)	Use in polymer processing	3.28E5		
	- Use of non-reactive processing aid at industrial site (no inclusion into or onto article) (ERC 4)		50	1.5E4
ES9 (IS)	Use in polymer production	7.61E6		
	- Polymer Production (ERC 6c)		2.54E3	7.61E5
ES10 (PW)	Use in fuel	1.02E5		
	- Widespread use of functional fluid (outdoor) (ERC 9b)		0.014	-
ES11 (PW)	Use in functional fluids	7.5E4		
	- Widespread use of functional fluid (outdoor) (ERC 9b)		0.01	-

9.0.3.2. Scope and type of assessment for the environment

Exposure assessment and risk characterisation are not required for the environment as no hazard has been identified for the environment.

9.0.3.3. Fate and distribution parameters

Physicochemical properties used for exposure estimation

The following substance properties are used in the fate estimation done by EUSES. They correspond to the “value used for CSA” reported in sections 1 and 4.

Table 9.2. Substance key phys-chem and fate properties

Substance property	Value
Molecular weight	>= 42.08
Molecular weight used for the assessment	42.08
Melting point	-185 °C
Partition coefficient (Log Kow)	1.77 at 20 °C
Water solubility	200 mg/L at 25 °C
Henry’s law constant (in Pa m ³ /mol)	1.55E4 at 25 °C
Biodegradation in water: screening tests	readily biodegradable
DT50 in freshwater	2.36 d
Bioaccumulation: BCF (aquatic species)	6.4 L/kg ww
Degradation rate constant with OH radicals	3E-11 cm ³ molecule ⁻¹ s ⁻¹
DT50 for phototransformation in air	14.6 h
Adsorption/Desorption: Koc	34.34

Caution: The exposure estimates have been obtained with EUSES although the following parameter(s) is/are outside the boundaries of the EUSES model:

- DT50 for phototransformation in air
- Melting point

Fate (release percentage) in the modelled biological sewage treatment plant

In a standard (modelled) biological STP, the emissions are distributed in the following way:

Release to water	3.687%
Release to air	65.51%
Release to sludge	0.308%
Release degraded	30.48%

The above fractions are calculated by the SIMPLETREAT model integrated in EUSES.

9.0.3.4. Comments on assessment approach for the environment

The local Predicted Exposure Concentrations (PECs) reported for each contributing scenario correspond to the sum of the local concentrations (Clocal) and the regional concentrations (PEC regional).

9.0.3.5. Scope and type of assessment for man via environment

Exposure assessment and risk characterisation are not required for man via the environment as no hazard has been identified for long term systemic effects.

9.0.4. Introduction to the assessment for workers

9.0.4.1. Scope and type of assessment for workers

Exposure assessment and risk characterisation are not required for workers as no hazard has been identified for human health.

9.0.4.2. Comments on assessment approach for workers

General information on risk management related to physicochemical hazard:

QUALITATIVE RISK ASSESSMENT OF RISK FROM FLAMMABLE GASES (H220)

For flammability a qualitative risk assessment was conducted and handling and storage risk management measures that are generally identified for flammability risks are outlined above. A review of these RMMs indicates that if the user complies with the following generic statement, risks due to flammability are considered to be controlled: *“Risks are controlled by storage and use under conditions which avoid ignition sources.”*

9.0.4.2. Introduction to the assessment for consumers

Exposure assessment is not applicable as there are no consumer-related uses for the substance.

Exposure assessment and risk characterisation for workers (industrial and professional) and environment are not required (see scope under 9.0.3 and 9.0.4) for the following exposure scenarios (ES) including all contributing scenarios (Env CS and Worker CS):

9.1. Exposure scenario 1: Manufacture - Manufacture of substance

Environment contributing scenario(s):			SPERC
CS 1	Manufacture of the substance	ERC 1	ESVOC SPERC 1.1.v2
Worker contributing scenario(s):			SWED
CS 2	General exposures (closed systems)	PROC 1	
CS 3	General exposures (closed systems); With sample collection	PROC 2	
CS 4	General exposures (closed systems); Batch process	PROC 3	
CS 5	General exposures	PROC 4	
CS 6	Process sampling	PROC 9	
CS 7	Laboratory activities	PROC 15	
CS 8	Bulk transfers; Closed systems	PROC 8b	
CS 9	Bulk transfers	PROC 8b	
CS 10	Equipment cleaning and maintenance	PROC 8a , PROC 28	
CS 11	Storage	PROC 1	
CS 12	Storage	PROC 2	

Further description of the use:

Manufacture of the substance. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities [GES1_I].

9.2. Exposure scenario 2: Formulation or re-packing - Formulation & (re)packing of substances and mixtures

Environment contributing scenario(s):			SPERC
CS 1	Formulation into mixture	ERC 2	ESVOC SPERC 2.2.v2
Worker contributing scenario(s):			SWED
CS 2	General exposures (closed systems)	PROC 1	
CS 3	General exposures (closed systems); With sample collection	PROC 2	
CS 4	General exposures (closed systems); Batch process	PROC 3	
CS 5	General exposures	PROC 4	
CS 6	Batch process; Elevated temperature; Use in contained systems	PROC 3	
CS 7	Process sampling	PROC 9	
CS 8	Laboratory activities	PROC 15	

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CS 9	Bulk transfers; Dedicated facility	PROC 8b
CS 10	Mixing operations	PROC 5
CS 11	Manual; Transfer from/pouring from containers; Non-dedicated facility	PROC 8a
CS 12	Drum/batch transfers; Dedicated facility	PROC 8b
CS 13	Tabletting, compression, extrusion or pelletisation	PROC 14
CS 14	Drum and small package filling	PROC 9
CS 15	Equipment cleaning and maintenance	PROC 8a , PROC 28
CS 16	Storage	PROC 1
CS 17	Storage	PROC 2

Further description of the use:

Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tabletting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities [GES2_I]

9.3. Exposure scenario 3: Use at industrial sites - Use as an intermediate

Environment contributing scenario(s):			SPERC
CS 1	Use as an intermediate	ERC 6a	ESVOC SPERC 6.1a.v2
Worker contributing scenario(s):			SWED
CS 2	General exposures (closed systems)	PROC 1	
CS 3	General exposures (closed systems); With sample collection	PROC 2	
CS 4	General exposures (closed systems); Batch process	PROC 3	
CS 5	General exposures	PROC 4	
CS 6	Process sampling	PROC 9	
CS 7	Laboratory activities	PROC 15	
CS 8	Bulk transfers; Closed systems	PROC 8b	
CS 9	Bulk transfers	PROC 8b	
CS 10	Equipment cleaning and maintenance	PROC 8a , PROC 28	
CS 11	Storage	PROC 1	
CS 12	Storage	PROC 2	

Further description of the use:

This exposure scenario is for the use of the substance as an intermediate (not related to Strictly Controlled Conditions). It includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container). [GES1B_I]

9.4. Exposure scenario 4: Use at industrial sites - Use in fuel

Product category used: PC 13: Fuels

Environment contributing scenario(s):			SPERC
CS 1	Use of functional fluid at industrial site	ERC 7	ESVOC SPERC 7.12a.v3
Worker contributing scenario(s):			SWED
CS 2	Bulk transfers; Dedicated facility	PROC 8b	
CS 3	Drum/batch transfers; Dedicated facility	PROC 8b	
CS 4	General exposures (closed systems)	PROC 1	
CS 5	General exposures (closed systems); With sample collection	PROC 2	
CS 6	Use of fuels; Closed systems	PROC 16	
CS 7	Equipment cleaning and maintenance	PROC 8a , PROC 28	
CS 8	Storage	PROC 1	
CS 9	Storage	PROC 2	

Further description of the use:

Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste [GES12_I].

9.5. Exposure scenario 5: Use at industrial sites - Use in functional fluids

Product category used: PC 16: Heat Transfer Fluids

Environment contributing scenario(s):			SPERC
CS 1	Use of functional fluid at industrial site	ERC 7	ESVOC SPERC 7.13a.v2
Worker contributing scenario(s):			SWED
CS 2	Bulk transfers; Closed systems	PROC 1	
CS 3	Bulk transfers; Closed systems	PROC 2	
CS 4	Drum/batch transfers; Dedicated facility	PROC 8b	
CS 5	Filling of articles/equipment; Closed systems	PROC 9	
CS 6	Filling of equipment from drums or containers; Non-dedicated facility	PROC 8a	
CS 7	General exposures (closed systems); With sample collection	PROC 2	
CS 8	General exposures (closed systems); Batch process	PROC 3	
CS 9	General exposures	PROC 4	
CS 10	Elevated temperature; General exposures	PROC 4	
CS 11	Remanufacture of reject articles	PROC 9	
CS 12	Equipment cleaning and maintenance	PROC 8a , PROC 28	
CS 13	Storage	PROC 1	
CS 14	Storage	PROC 2	



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Further description of the use:

Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers [GES13_I].

9.8. Exposure scenario 8: Use at industrial sites - Use in polymer processing

Product category used: PC 32: Polymer Preparations and Compounds

Environment contributing scenario(s):			SPERC
CS 1	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)	ERC 4	ESVOC SPERC 4.21a.v2
Worker contributing scenario(s):			SWED
CS 2	Bulk transfers; Closed systems	PROC 1	
CS 3	Bulk transfers; Closed systems	PROC 2	
CS 4	Bulk transfers; Dedicated facility	PROC 8b	
CS 5	Bulk weighing; Closed systems	PROC 1	
CS 6	Bulk weighing; Closed systems	PROC 2	
CS 7	Small scale weighing	PROC 9	
CS 8	Additive premixing	PROC 3	
CS 9	Additive premixing	PROC 4	
CS 10	Additive premixing	PROC 5	
CS 11	Calendering (including Banburys); Elevated temperature	PROC 6	
CS 12	Production of articles by dipping and pouring	PROC 13	
CS 13	Masterbatches	PROC 14	
CS 14	Injection moulding of articles	PROC 14	
CS 15	Equipment maintenance	PROC 8a , PROC 28	
CS 16	Storage	PROC 1	
CS 17	Storage	PROC 2	

Further description of the use:

Processing of formulated polymers including material transfers, additives handling (e.g. pigments, stabilisers, fillers, plasticisers, etc.), moulding, curing and forming activities, material re-works, storage and associated maintenance. [GES23_I]

9.9. Exposure scenario 9: Use at industrial sites - Use in polymer production

Product category used: PC 32: Polymer Preparations and Compounds

Environment contributing scenario(s):		
CS 1	Polymer Production	ERC 6c
Worker contributing scenario(s):		
CS 2	General exposures (closed systems); Continuous process	PROC 1
CS 3	General exposures; Closed systems; Continuous process	PROC 8b

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according to Regulation (EC) No. 1907/2006 (REACH), as amended

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CS 4	Polymerisation; Continuous process; With sample collection	PROC 2
CS 5	Polymerisation; Batch process; With sample collection	PROC 3
CS 6	Polymerisation; Batch process; Elevated temperature; With sample collection	PROC 3
CS 7	Finishing operations; Batch process; With sample collection	PROC 3
CS 8	Intermediate Bulk Container; Storage	PROC 4
CS 9	Additivation; Stabilisation; Batch process; With sample collection	PROC 3
CS 10	Mixing or blending in batch processes; Vessel / container	PROC 5
CS 11	Tabletting, compression, extrusion or pelletisation	PROC 6
CS 12	Bulk transfers; Closed systems	PROC 8b
CS 13	Tabletting, compression, extrusion or pelletisation	PROC 14
CS 14	Equipment cleaning and maintenance	PROC 8a , PROC 28
CS 15	Storage	PROC 1
CS 16	Storage	PROC 2

Further description of the use:

Covers the use of the substance in the production of polymers. Includes manufacture of polymers from monomers in continuous and batch processes, sparging, discharging, and reactor maintenance and intermediate polymer product formation (i.e. compounding and pelletisation).

9.10. Exposure scenario 10: Exposure scenario 10: Widespread use by professional workers - Use in fuel

Product category used: PC 13: Fuels

Environment contributing scenario(s):			SPERC
CS 1	Widespread use of functional fluid (outdoor)	ERC 9b , ERC 9a	ESVOC SPERC 9.12b.v3
Worker contributing scenario(s):			SWED
CS 2	Bulk transfers; Dedicated facility	PROC 8b	
CS 3	Drum/batch transfers; Dedicated facility	PROC 8b	
CS 4	Refuelling	PROC 8b	
CS 5	General exposures (closed systems)	PROC 1	
CS 6	General exposures (closed systems)	PROC 2	
CS 7	Use of fuels; Closed systems	PROC 16	
CS 8	Equipment maintenance	PROC 8a , PROC 28	
CS 9	Storage	PROC 1	
CS 10	Storage	PROC 2	

Further description of the use:

Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste [GES12_P].

9.11. Exposure scenario 11: Widespread use by professional workers - Use in functional fluids

Product category used: PC 16: Heat Transfer Fluids

Environment contributing scenario(s):			SPERC
CS 1	Widespread use of functional fluid (outdoor)	ERC 9b, ERC 9a	ESVOC SPERC 9.13b.v2
Worker contributing scenario(s):			SWED
CS 2	Drum/batch transfers; Non-dedicated facility	PROC 8a	
CS 3	Transfer from/pouring from containers	PROC 9	
CS 4	Filling of equipment from drums or containers	PROC 9	
CS 5	General exposures (closed systems)	PROC 1	
CS 6	General exposures (closed systems)	PROC 2	
CS 7	General exposures (closed systems)	PROC 3	
CS 8	Operation of equipment containing engine oils and similar; Closed systems	PROC 20	
CS 9	Operation of equipment containing engine oils and similar; Closed systems; Elevated temperature	PROC 20	
CS 10	Remanufacture of reject articles	PROC 9	
CS 11	Equipment maintenance	PROC 8a, PROC 28	
CS 12	Storage	PROC 1	
CS 13	Storage	PROC 2	

Further description of the use:

Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers [GES13_P].